



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-5

Job Sheet 176476



Part No: D3912-5

Job Qty: 10 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/15/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	10 pcs		5/15/18	0.04	0.60	Waterjet1		SC 18/05/18
120	QC	10 pcs		5/15/18	0.00	0.00	QC8		38
130	Packaging	10 pcs		5/15/18	0.00	0.00	Packaging3		MAY 17 2018
140	QC21-SA	10 Ea		5/15/18	0.00	0.00	QC21		MAY 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5125 sf (.05125 ea) 0.82	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	95	0



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Container No: S068400



Part: D3912-5

Job No: 176476

Serial No/Batch: S068400

Revision:
Inspector:

Date: 05/03/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	0.129	Diameter
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0.257	Diameter
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377	0.385	
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490	1.502	
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	0.500	Pitch
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120	3.132	
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365	0.378	
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507	0.520	
9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990	1.001	
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620	3.652	
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500	1.501	
12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220	0.252	
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970	2.002	
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115	0.126	

Plex 4/24/18 4:07 PM Dart.Gagnon.Michelle